

EPOXY CLEAR GLOSSY

Technical Data Sheet

Product code: PS3651

Composition and Application Field

NOVA Epoxy Clear Glossy is an Epoxy based two component composition designed to be coated as a protective coating for surfaces over the NOVA Epoxy Primer or the NOVA Epoxy Top coat. It has outstanding adhesion and good flow properties.

Substrates: Concrete, plaster, masonry, brickwork, block work, wood work and metals.

Area of Use: As a general purpose epoxy based top coat for concrete, masonry and wooden surfaces.

Specification

Finish: Glossy Color: Transparent

Specific gravity: Comp A: $1.00 \pm .02$, Comp B: 0.95 ± 0.02

(Mix SG. 99 ± 0.02)

Solids (% by volume): Comp A: 66 ± 1 , Comp B: 80 ± 1

(Mix Vol Sol: 55 ± 1)

Mixing Ratio: 3:1 (Component A: Component B vol / vol)

Pot Life: 1-11/2 hrs (at 30°C) Diluent: **NOVA Epoxy Thinner** 27°C (mixed)

Flash point: Spread Rate:

While the spread rate is directly dependant on the surface profile and also the type of undulations it has, as a thumb rule NOVA Epoxy Clear

Glossy would cover 11 - 12 meters per lit.

Drying Time (30°C): Set to touch: <4-6 hours.

Ready for Recoat: App 16 hours.

(Ultimate curing 7 days)

Recommended DFT: 1 mist coat followed by a good top coat.

App 35 - 40 mic.

Surface Preparation

A good surface preparation and following the method statement / recommended system procedure of NOVA is an recommendation for the application of NOVA Epoxy Clear Glossy.

For Plaster, Masonry & Concrete

Achieve a good and clean surface by removing all contaminants by cleaning & drying. A laitance free surface should be achieved by good sweep blast or a wire brush.

For applying mix the NOVA Epoxy Clear Glossy (as per mixing ratio) allow to mature for 15 to 20 minutes before application. Apply one good coat or two nominal coats with a spray or a suitable roller and obtain the desired coverage. Sometimes it is applied on the Topcoat finish system for extra degree of protection.

Exclusions for successful application include perpetually wet surfaces and also large cavities on wooden surfaces.

Application Method

Adequate ventilation is an ideal situation as it helps in drying and the good application itself. Avoid high humid conditions i.e., >95% when condensation is likely to interfere and also when the surface temperature is at least 3°C above dew point.

Application: To be done by conventional gun / roller at 50-55 psi. Nozzle size: 0.015-0.018 inches.

One can add 5% of NOVA Epoxy solvent for ease of application. Caution: Over diluting would result in sag and run downs.

Paint System

NOVA EPOXY CLEAR GLOSSY -NOVA Epoxy Binder Clear

2 coats -NOVA Epoxy Clear Glossy 2 coats

*Recommended system to be applied as per surface preparation or as per NOVA technical advice.

Storage and Shelf Life

Under dry and cool condition, storage stability can be sound up to 18 months in original sealed containers.

Handling

Disposal: As per the guidance and legislations of the local Authority e.g., by controlled landfill. In case of doubt, consult local authority. Do not empty into drains, sewers or other water courses.

Flash Point: 27°C and contains organic solvent.

Safety Precaution

Avoid contact with the skin and eyes. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves. Use a barrier cream. Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe vapour or spray.

MSDS is available on request for the safe handling of this product.

First Aid

Eyes: In the event of accidental splashes, flush eyes with warm water immediately and obtain medical advice.

Skin: Wash skin thoroughly with soap and water or approved Industrial cleaner. Do not use solvent or thinners.

Inhalation: Remove to fresh air, loosen collar and keep patient rested. Ingestion: In case of accidental ingestion Do not induce vomiting. Obtain immediate medical attention.

The above Data Sheet is based on our experience and extensive laboratory tests. We guarantee only the quality of the product in this Data Sheet. For safety measurements and details refer to the Safety Data Sheet. Nova reserves the right to modify the contents of the Data Sheet at any time and without prior notice as a system requirement in updating the product.